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<p>Enable RS232 Communication</p>  <p>RS232 Serial</p>	 <p>1</p>	 <p>4</p>
 <p>PROGRAM</p>	 <p>9</p>	 <p>6</p>
<p>Handshaking Protocol</p> 	 <p>4</p>	 <p>FIN (Finish)</p>
 <p>1</p>	 <p>6</p>	 <p>END (Exit)</p>
<p>Baud Rate (BPS)</p> 	 <p>FIN (Finish)</p>	 <p>PROGRAM</p>
 <p>3</p>	 <p>END (Exit)</p>	<p>Preamble</p> 
<p>Data Frame</p> 	 <p>PROGRAM</p>	 <p>0</p>
 <p>6</p>	<p>Formatter Control</p> 	 <p>2</p>
 <p>END (Exit)</p>	 <p>0</p>	 <p>FIN (Finish)</p>
 <p>PROGRAM</p>	 <p>5</p>	 <p>END (Exit)</p>
<p>Symbology ID Transmission</p> 	 <p>FIN (Finish)</p>	
 <p>1</p>	 <p>PROGRAM</p>	
 <p>END (Exit)</p>	<p>1st Insertion</p> 	
<p>Change EAN8 ID N to FF</p>  <p>PROGRAM</p>	 <p>0</p>	